



Parts Book

Baskets

Gates Manufacturing, Inc.

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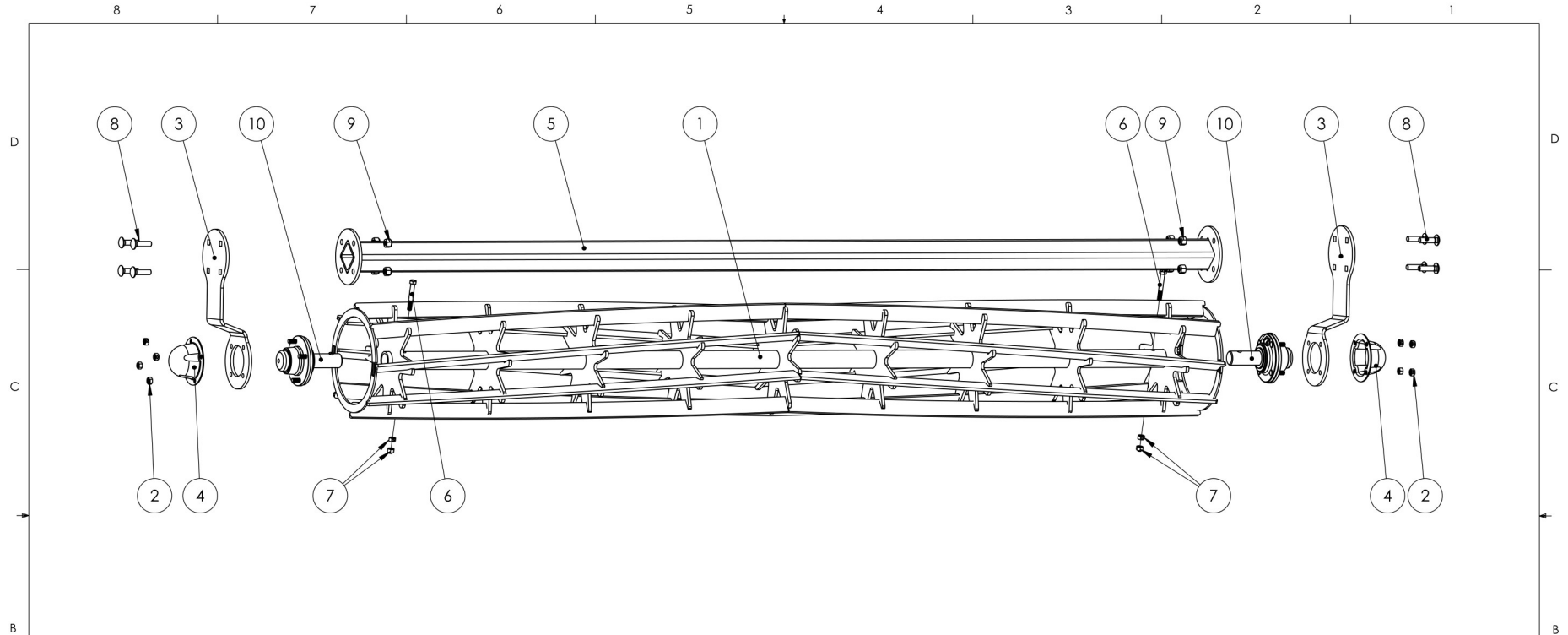
Fax: 701-784-5444

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SM 10' Rolling Basket Flat Bar – 122644



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	122643	WLD 10' ROLLING BASKET FLAT BAR	1
2	126209	Nut Side/Center Lock 1/2-20 Pltd Fine Thread	8
3	121413	FLCUT SIDE PLATE ROLLING BASKET	2
4	123629	HARDHAT CLTR HUB	2
5	122334	Weldment Frame 10' Rolling Basket	1
6	126334	Bolt 1/2-13x3-1/2 Grade 8 YZ Plated	2
7	127290	Center Lock Nut 1/2-13	4
8	123878	Bolt 5/8-11 x 2 Carriage GR5 PLTD	8
9	120138	Nut Nylock 5/8-11 GR5 PLTD	8
10	126862	CLTR HUB & SINGLE END SPINDLE ASM 17/32 CROSS HOLE	2

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		DIMENSIONS ARE IN INCHES		DRAWN	Scott	1/22/2013	
		TOLERANCES:		CHECKED			
		FRACTIONAL ±1/8		ENG APPR.			
		ANGULAR: MACH ±2 BEND ±2		MFG APPR.			
		TWO PLACE DECIMAL ±.01		Q.A.			
		THREE PLACE DECIMAL ±.005		COMMENTS:			
		THIRD ANGLE					
		MATERIAL					
		FINISH					
		PAINT GATES BLACK					
		DO NOT SCALE DRAWING					
NEXT ASSY		USED ON					
APPLICATION							

GATES MANUFACTURING		
DESCRIPTION:		
ASM 10' ROLLING BASKET FLAT BAR		
SIZE	PART NUMBER:	REV
B	122644	
WEIGHT: 474.86		SHEET 1 OF 1

8 7 6 5 4 3 2 1

D

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	122333	WLD 10' ROLLING BASKET ROUND BAR	1
2	121413	FLCUT SIDE PLATE ROLLING BASKET	2
3	123629	HARDHAT CLTR HUB	2
4	122334	Weldment Frame 10' Rolling Basket	1
5	127290	Center Lock Nut 1/2-13	4
6	123878	Bolt 5/8-11 x 2 Carriage GR5 PLTD	8
7	120138	Nut Nylock 5/8-11 GR5 PLTD	8
8	126862	CLTR HUB & SINGLE END SPINDLE ASM 17/32 CROSS HOLE	2
9	126209	Nut Side/Center Lock 1/2-20 Pltd Fine Thread	8
10	126334	Bolt 1/2-13x3-1/2 Grade 8 YZ Plated	2

C

B

A

6 7 10 4 1 10 7 2 6 9 3 2 8 5 5 8 3 9

UNLESS OTHERWISE SPECIFIED:		SCALE: 1:12	NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN		
TOLERANCES:		CHECKED		
FRACTIONAL: ±1/8		ENG APPR.		
ANGULAR: MACH ±2 BEND ±2		MFG APPR.		
TWO PLACE DECIMAL ±.01		G.A.		
THREE PLACE DECIMAL ±.005		COMMENTS:		
THIRD ANGLE				
MATERIAL				
FINISH				
PAINT GATES BLACK				
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING			

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GATES
MANUFACTURING

DESCRIPTION:
ASM 10' ROLLING BASKET RND BAR

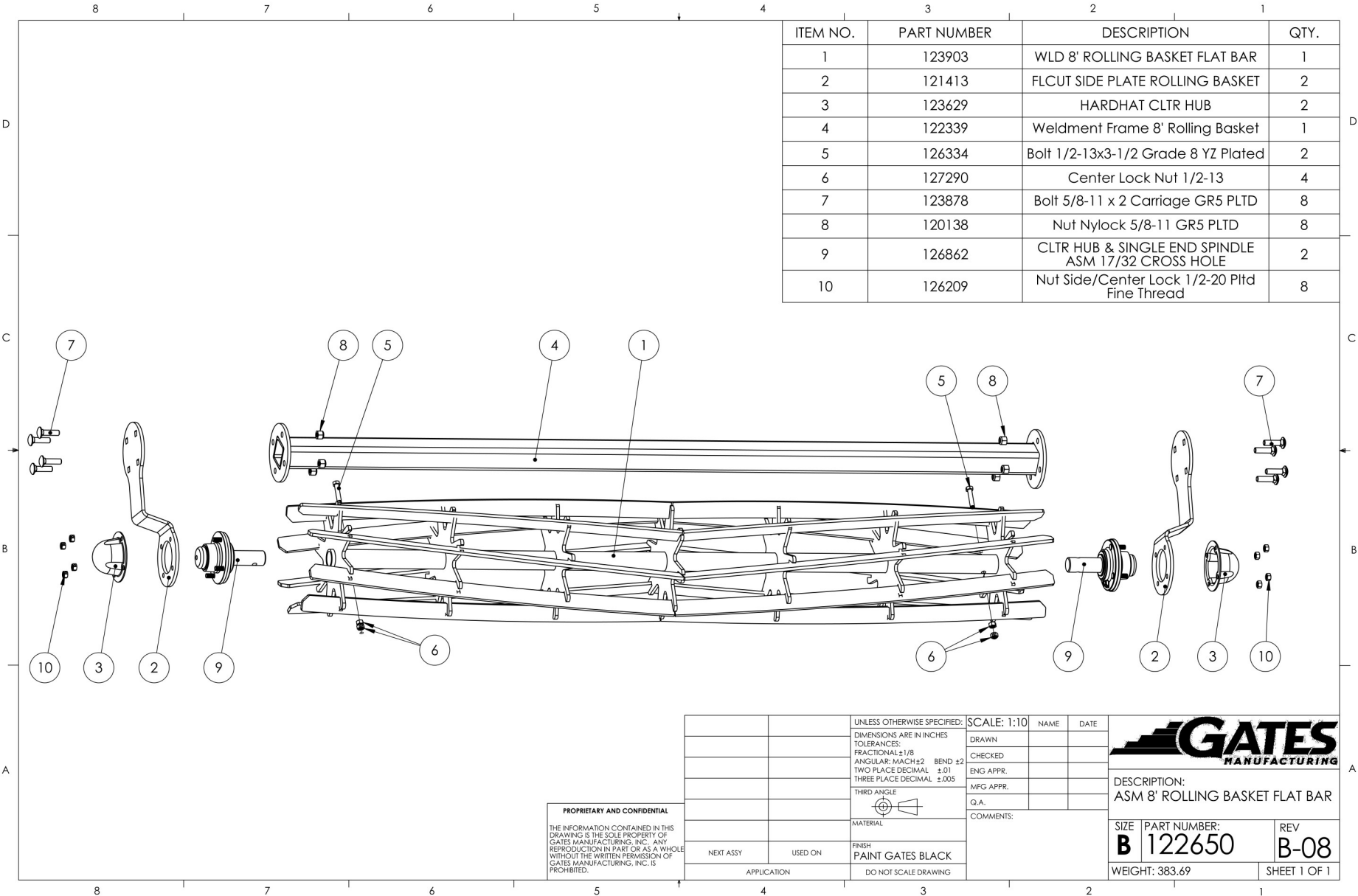
SIZE PART NUMBER:
B 122642

REV

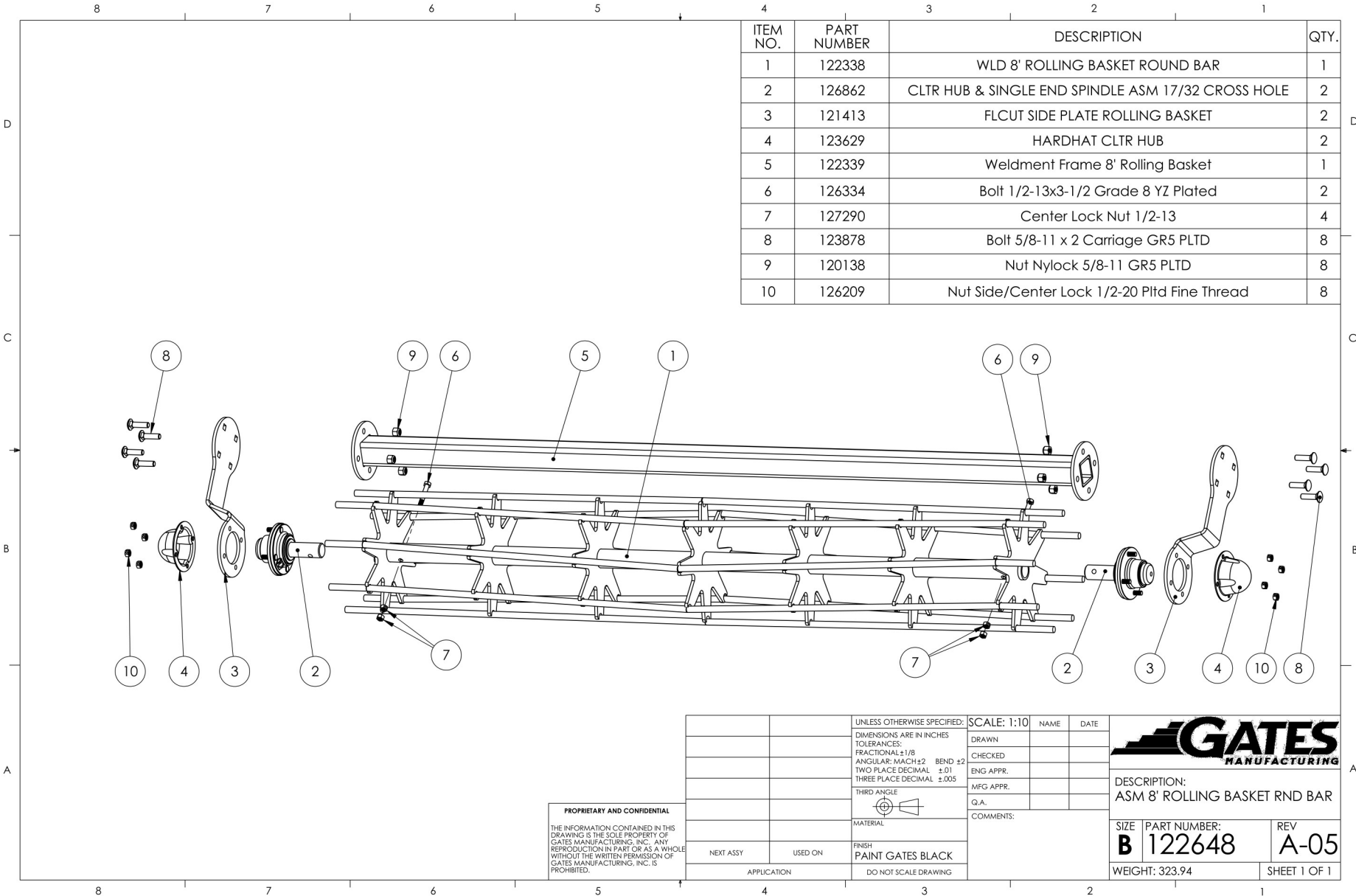
WEIGHT: 393.91

SHEET 1 OF 1

ASM 8' Rolling Basket Flat Bar - 122650



ASM 8' Rolling Basket Round Bar - 122648



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	122338	WLD 8' ROLLING BASKET ROUND BAR	1
2	126862	CLTR HUB & SINGLE END SPINDLE ASM 17/32 CROSS HOLE	2
3	121413	FLCUT SIDE PLATE ROLLING BASKET	2
4	123629	HARDHAT CLTR HUB	2
5	122339	Weldment Frame 8' Rolling Basket	1
6	126334	Bolt 1/2-13x3-1/2 Grade 8 YZ Plated	2
7	127290	Center Lock Nut 1/2-13	4
8	123878	Bolt 5/8-11 x 2 Carriage GR5 PLTD	8
9	120138	Nut Nylock 5/8-11 GR5 PLTD	8
10	126209	Nut Side/Center Lock 1/2-20 Pltd Fine Thread	8

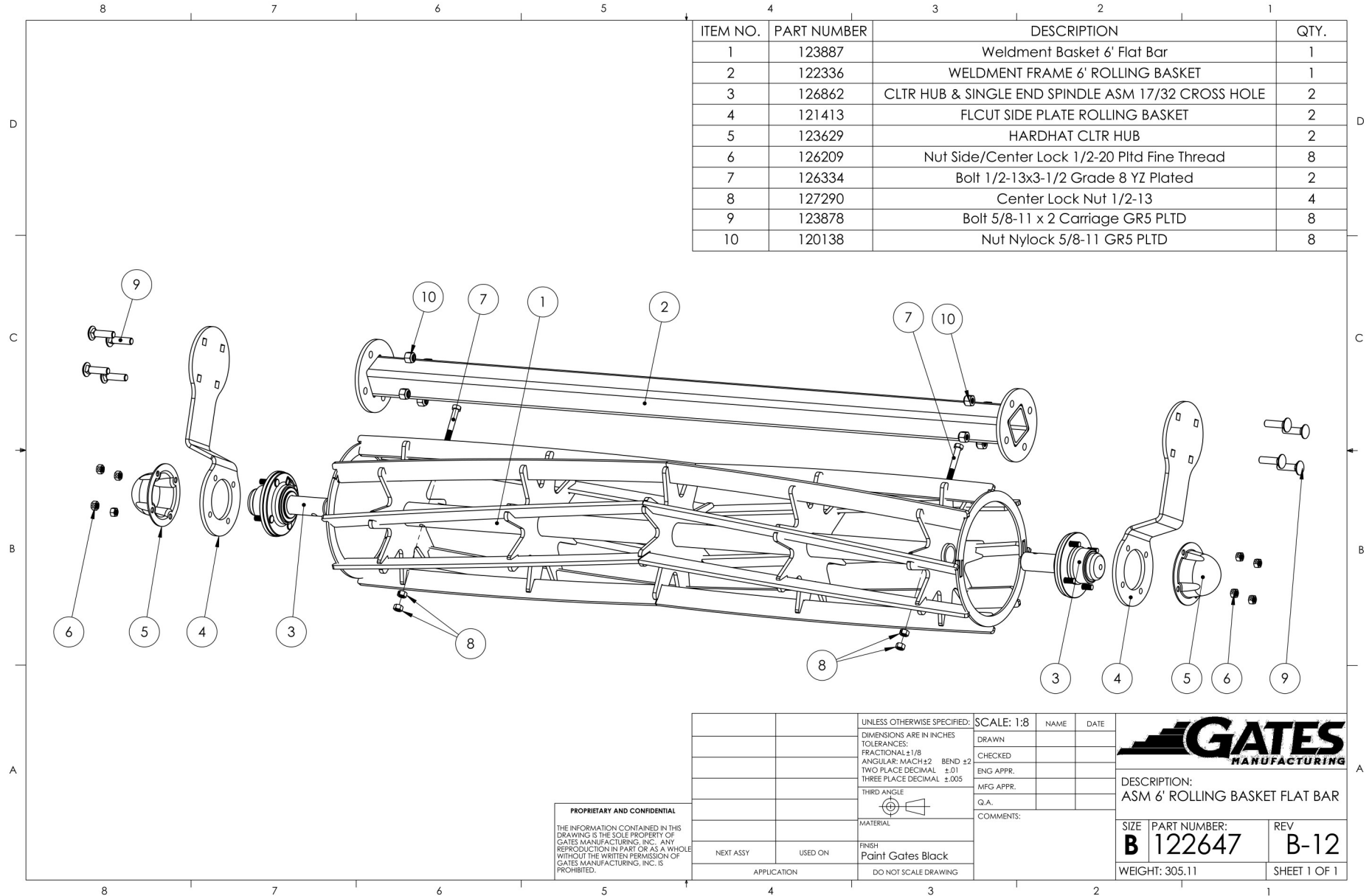
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		UNLESS OTHERWISE SPECIFIED:		SCALE: 1:10		NAME		DATE	
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED					
		FRACTIONAL ±1/8		ENG APPR.					
		ANGULAR: MACH ±2		MFG APPR.					
		BEND ±2		Q.A.					
		TWO PLACE DECIMAL ±0.1		COMMENTS:					
		THREE PLACE DECIMAL ±0.005							
		THIRD ANGLE							
		MATERIAL							
		FINISH							
		PAINT GATES BLACK							
		DO NOT SCALE DRAWING							
NEXT ASSY		USED ON							
APPLICATION									

DESCRIPTION: ASM 8' ROLLING BASKET RND BAR		
SIZE	PART NUMBER:	REV
B	122648	A-05
WEIGHT: 323.94		SHEET 1 OF 1

ASM 6' Rolling Basket Flat Bar – 122647



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	123887	Weldment Basket 6' Flat Bar	1
2	122336	WELDMENT FRAME 6' ROLLING BASKET	1
3	126862	CLTR HUB & SINGLE END SPINDLE ASM 17/32 CROSS HOLE	2
4	121413	FLCUT SIDE PLATE ROLLING BASKET	2
5	123629	HARDHAT CLTR HUB	2
6	126209	Nut Side/Center Lock 1/2-20 Pltd Fine Thread	8
7	126334	Bolt 1/2-13x3-1/2 Grade 8 YZ Plated	2
8	127290	Center Lock Nut 1/2-13	4
9	123878	Bolt 5/8-11 x 2 Carriage GR5 PLTD	8
10	120138	Nut Nylock 5/8-11 GR5 PLTD	8

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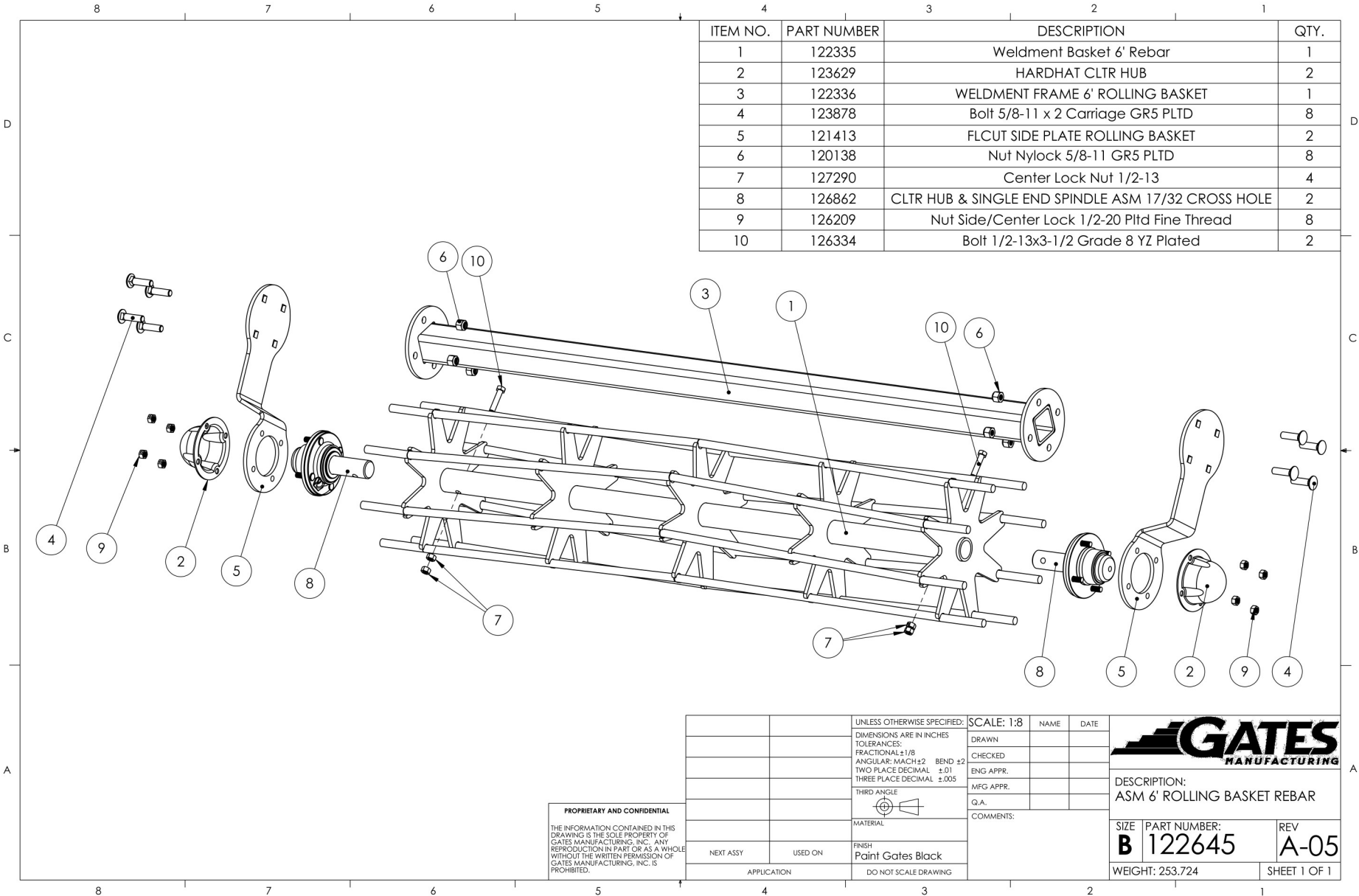
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/8 ANGULAR: MACH ± 2 BEND ± 2 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		SCALE: 1:8	NAME	DATE
THIRD ANGLE 		DRAWN		
MATERIAL		CHECKED		
FINISH Paint Gates Black		ENG APPR.		
NEXT ASSY		MFG APPR.		
USED ON		Q.A.		
APPLICATION		COMMENTS:		
DO NOT SCALE DRAWING				

DESCRIPTION:
 ASM 6' ROLLING BASKET FLAT BAR

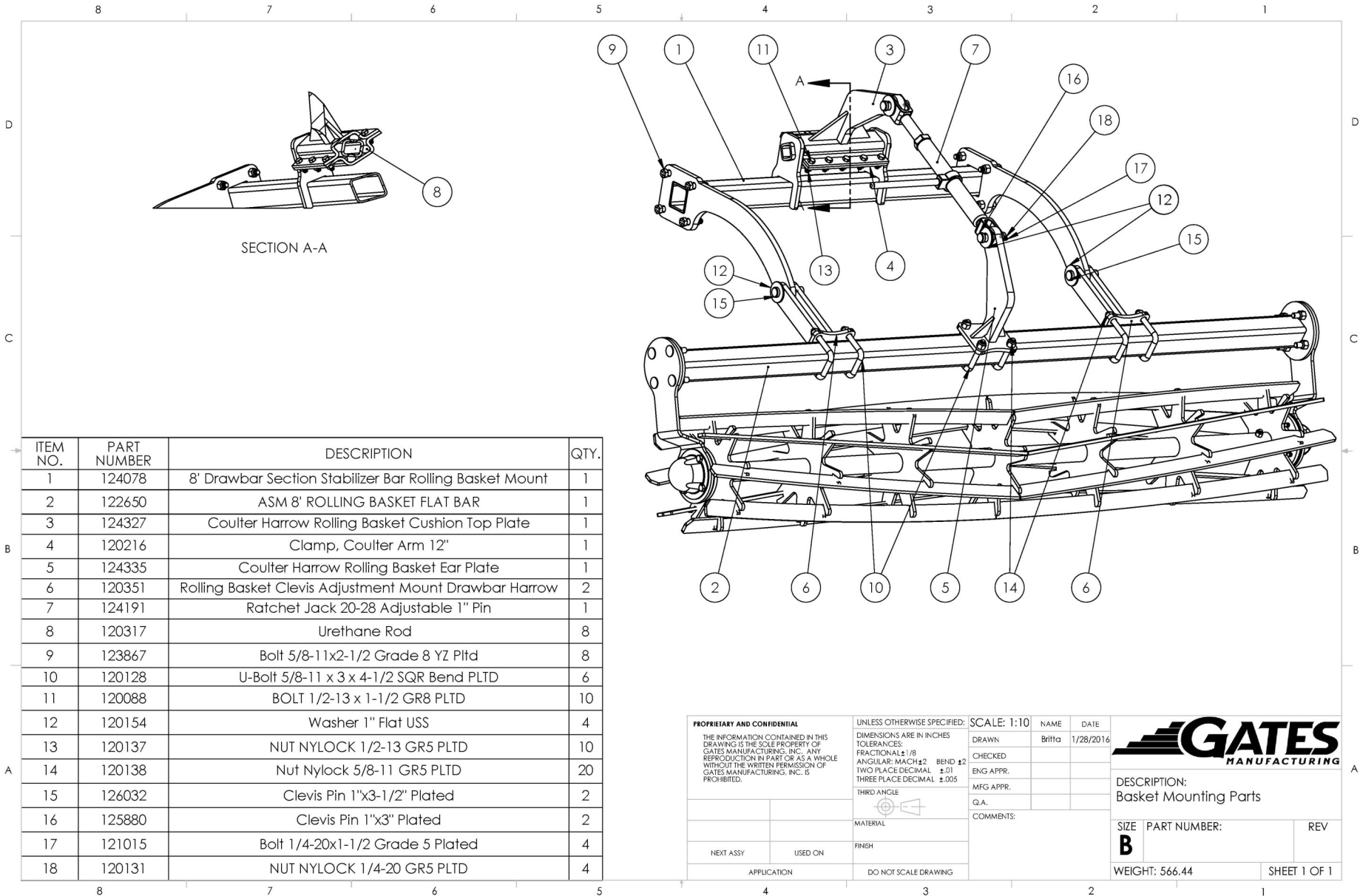
SIZE	PART NUMBER:	REV
B	122647	B-12

WEIGHT: 305.11	SHEET 1 OF 1
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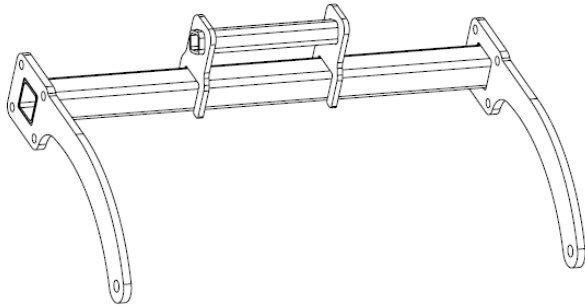
ASM 6' Rolling Basket Round Bar – 122645



Rolling Basket Mounting Hardware



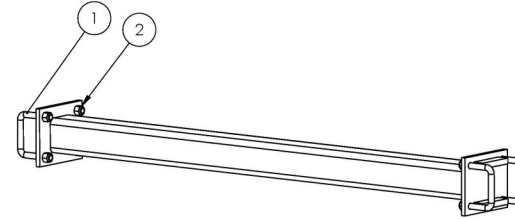
5/8" Bolt Mount Stabilizer Bars



Part Number	Description
124077	6' Drawbar Section Stabilizer Bar
124078	8' Drawbar Section Stabilizer Bar
124079	10' Drawbar Section Stabilizer

Stabilizer Bar Part Numbers

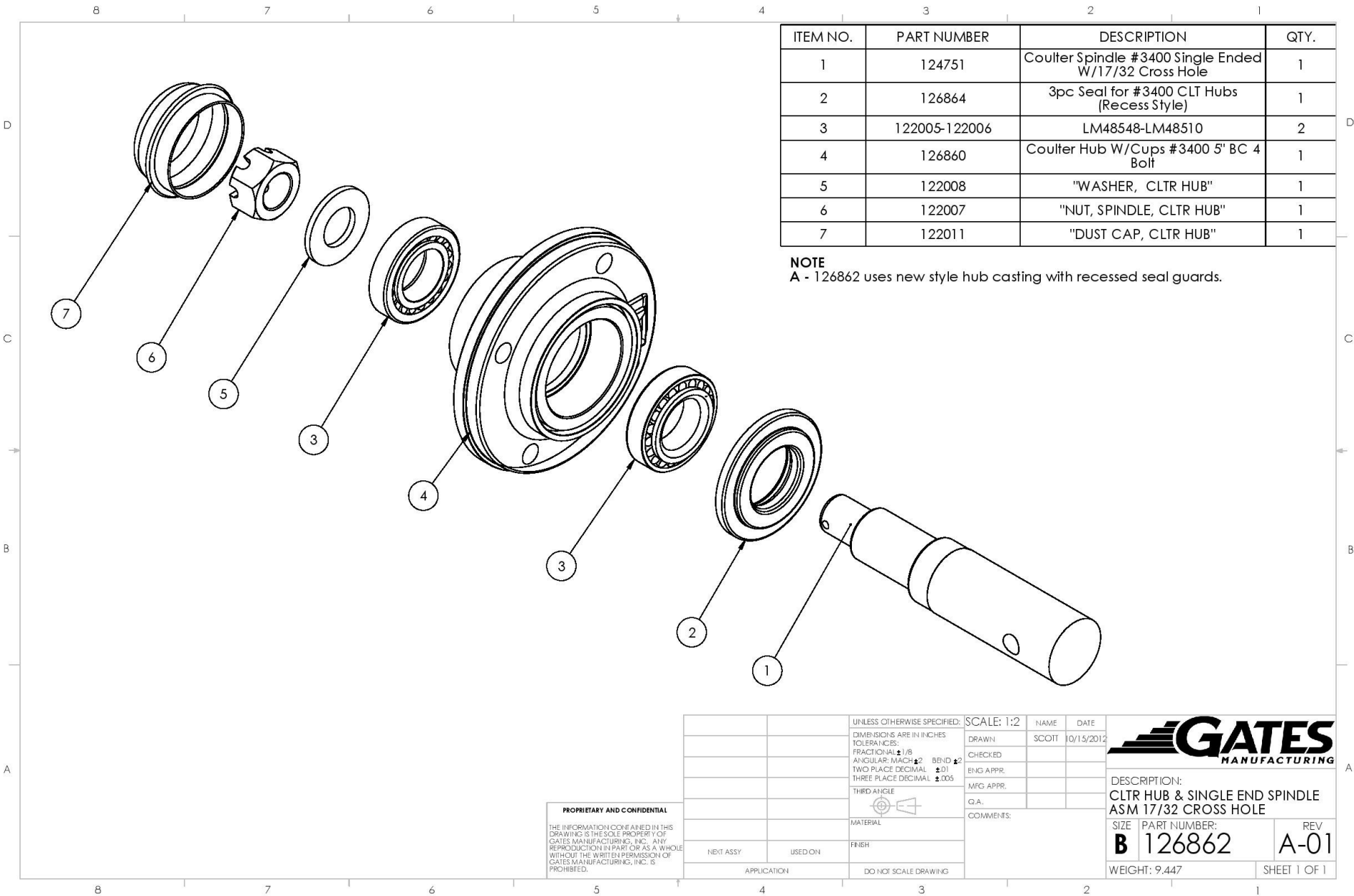
U-Bolt Mount Stabilizer Bars



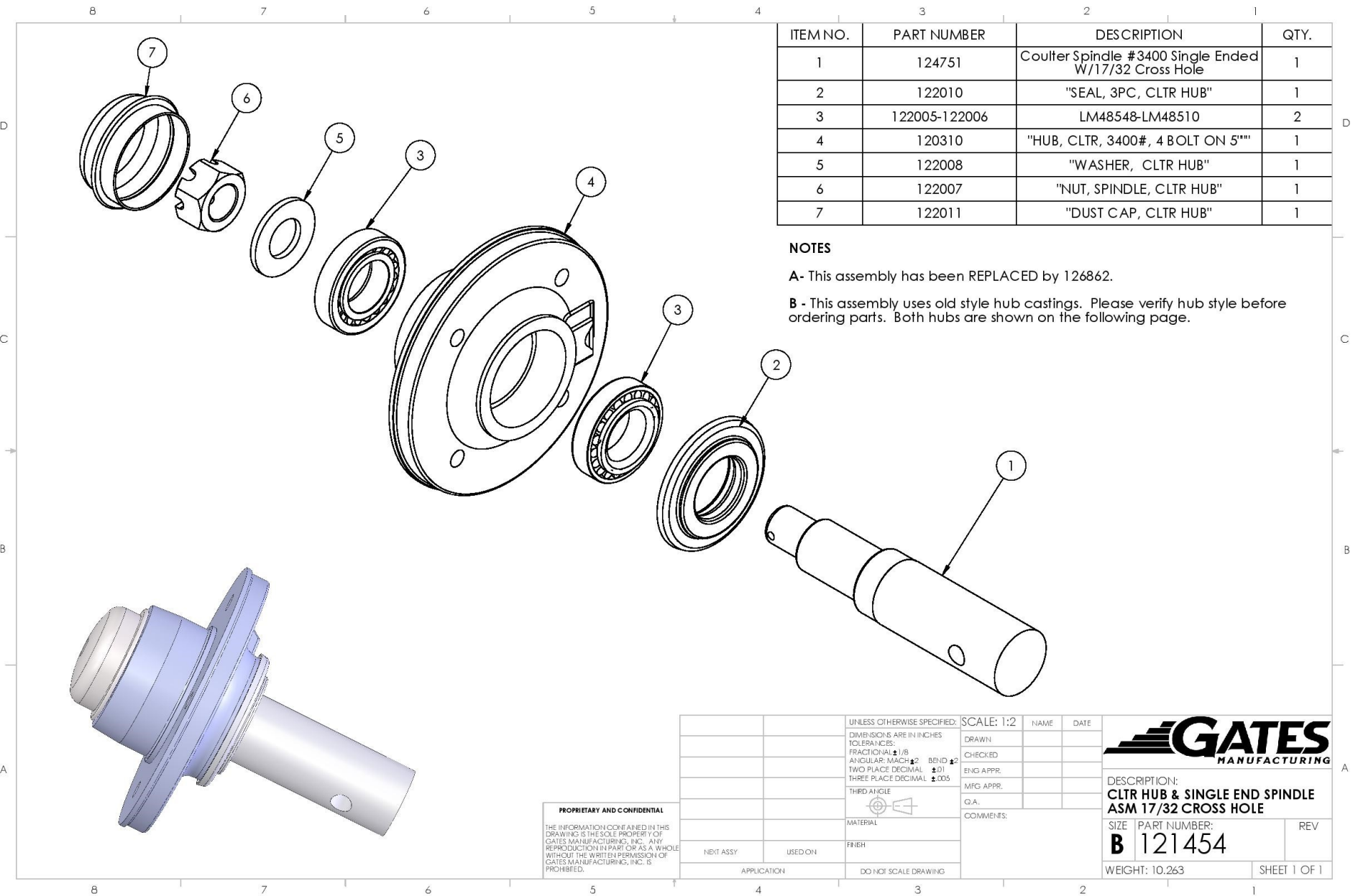
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	120121	U-Bolt 1/2-13x3-1/4 Square Bend Plated 1-3/8 Thread	4
2	120137	NUT NYLOCK 1/2-13 GR5 PLTD	8

Part Number	Description
120352	6' Drawbar Section Stabilizer Bar U-Bolt Mount
120353	8' Drawbar Section Stabilizer Bar U-Bolt Mount
120354	10' Drawbar Section Stabilizer Bar U-Bolt Mount

Hub Assembly—126862



Old Style Hub Assembly—121454



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	124751	Coulter Spindle #3400 Single Ended W/17/32 Cross Hole	1
2	122010	"SEAL, 3PC, CLTR HUB"	1
3	122005-122006	LM48548-LM48510	2
4	120310	"HUB, CLTR, 3400#, 4 BOLT ON 5"	1
5	122008	"WASHER, CLTR HUB"	1
6	122007	"NUT, SPINDLE, CLTR HUB"	1
7	122011	"DUST CAP, CLTR HUB"	1

NOTES

A- This assembly has been REPLACED by 126862.

B - This assembly uses old style hub castings. Please verify hub style before ordering parts. Both hubs are shown on the following page.

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/8$
ANGULAR MATCH $\pm 2^\circ$ BEND $\pm 2^\circ$
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE

MATERIAL

FINISH

DO NOT SCALE DRAWING

SCALE: 1:2

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

GATES
MANUFACTURING

DESCRIPTION:
CLTR HUB & SINGLE END SPINDLE
ASM 17/32 CROSS HOLE

SIZE PART NUMBER:
B 121454

WEIGHT: 10.263

SHEET 1 OF 1

****Verify hub style before ordering parts. The new style hub will have a face groove on back of hub to fit new style seal guard.**



120310 used in assembly 121454



126860 used in assembly 126862